



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	837	7693A 2	CYLINDER BLOCK ASSEMBLY (M	1		
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2	16	72809	STUD, BLOCK AND CRANKCAS	6		
3	16	66357	STUD, CARBURETOR MOUNTI	2		
4	17	85500	DOWEL PIN, CRANKCASE TO C	2		
5	10	54467	SCREW, ADJ - THROTTLE CON	2		
6	11	68219	NUT, THROTTLE CONTROL AC	2		
7	32	99130122	HOSE, BLEED DRAIN (4")	1		
8	21	42863	CHECK VALVE, BLEED - CRANK	1		
9	10	76621	SCREW, CRANKCASE TO CYLIN	8		
10	10	73280	SCREW, CRANKCASE TO CYLIN	2		
11	15	31412A 1	SHIM	AR	UPPER HOUSING TO CYLINDEF	4
12	1164	6413A 1	BEARING HOUSING ASSEMBLY,	1		
13	30	72961	BALL BEARING, UPPER BEARI	1		
14	31	31410	ROLLER BEARING, UPPER BE	1		
15	26	66301	OIL SEAL, UPPER BEARING HO	1		
16	25	20863	"O" RING, UPPER BEARING HOL	1		3
17	10	76611	SCREW, UPPER BEARING HOUS	4		
18	14	78102	TAB WASHER	4	UPPER BEARING HOUSING SCF	
19	27	78032	GASKET, INTAKE COVER	1	UNITED STATES 5306001 AND I	3
19	27	43336	GASKET, INTAKE COVER	1	UNITED STATES 5524660 AND I	3
20		78033	COVER, INTAKE	1		
21	10	26537	SCREW, INTAKE COVER TO CYL	3		
22	1019	7465A 1	COVER ASSEMBLY, CYLINDER B	1		
23	22	32802	PLUG, CYLINDER COVER	1	(THERMOSTAT ENGINES)	
23	22	99664	ELBOW, CYLINDER COVER	1	(NON-THERMOSTAT ENGINES)	
24	27	41382	GASKET, CYLINDER BLOCK COV	1		3
25	10	76630	SCREW	6	CYLINDER BLOCK COVER TO C	
26	27	41383	GASKET, CYLINDER BLOCK TO E	1		3
27		85935	PLATE, BAFFLE - EXHAUST MAN	1		
28	27	41383	GASKET, BAFFLE PLATE	1	(NON-THERMOSTAT ENGINES)	3
29		74919	COVER, EXHAUST MANIFOLD	1	(NON-THERMOSTAT ENGINES)	
28	27	89014	GASKET, BAFFLE PLATE	1	(THERMOSTAT ENGINES)	3
29		89013A 1	COVER, EXHAUST MANIFOLD	1	(THERMOSTAT ENGINES)	
30	10	28668	SCREW	8	BAFFLE PLATE AND MANIFOLD	
31		75692	THERMOSTAT	1	(THERMOSTAT ENGINES)	
32	27	88346	GASKET, THERMOSTAT COVER	1	(THERMOSTAT ENGINES)	3
33	27	62386	GASKET, THERMOSTAT	1	(THERMOSTAT ENGINES)	3
34		85920	COVER, THERMOSTAT	1	(THERMOSTAT ENGINES)	
35	24	88464	SPRING, RETAINER - THERMOS	1	(THERMOSTAT ENGINES)	
36	22	28111	CONNECTOR, THERMOSTAT CO	1	(THERMOSTAT ENGINES)	